

In this Part 1B presentation, the test Observations and Results will be briefly described.

Overview of Part 1B

- Slab Test Observations & Results
 - Preliminary Edge-Restraint Test
 - SSOW Test Series
 - DSOW Test Series
 - TW Test Series
- Slab Geometries
- Material Properties

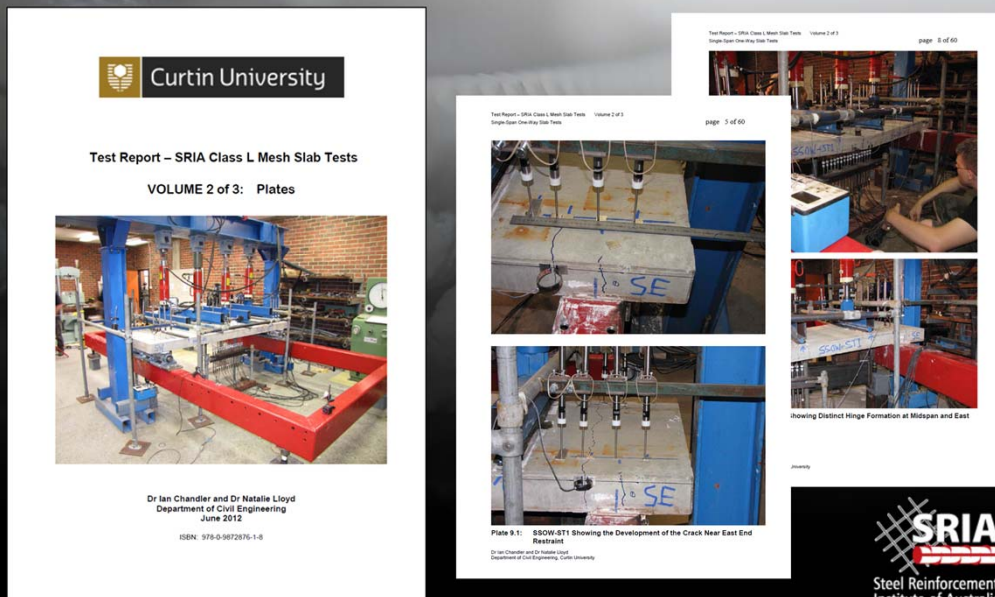
Question Time, before Part 2



The presentation will cover the Preliminary Edge-Restraint Test, as well as the SSOW, DSOW and TW test series.

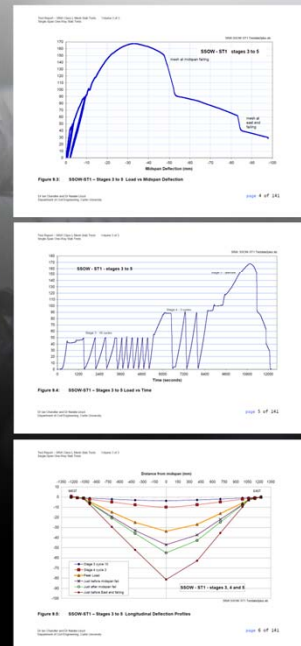
Important information about slab geometries and material properties will be briefly described.

Slab Test Observations & Results

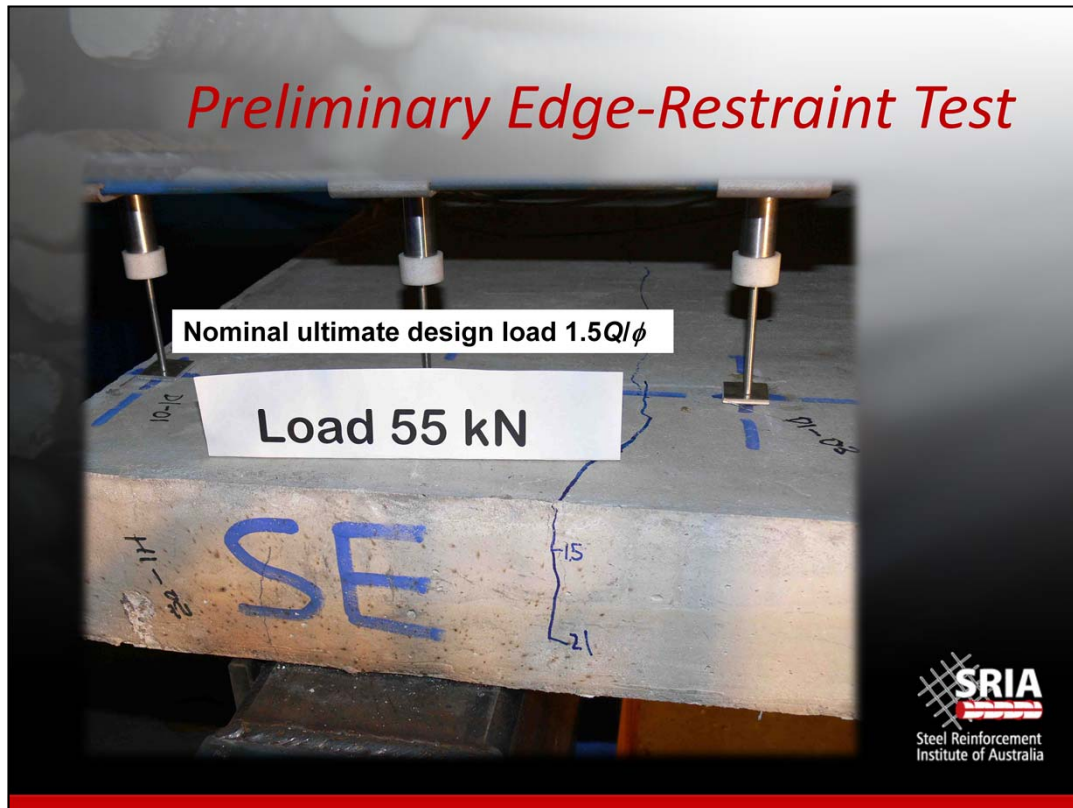


The written accounts in Volume 1 directly refer to plates or photographs contained in Volume 2.

Slab Test Observations & Results



Similarly, they refer to specific figures contained in Volume 3 of the Curtin Test Report.

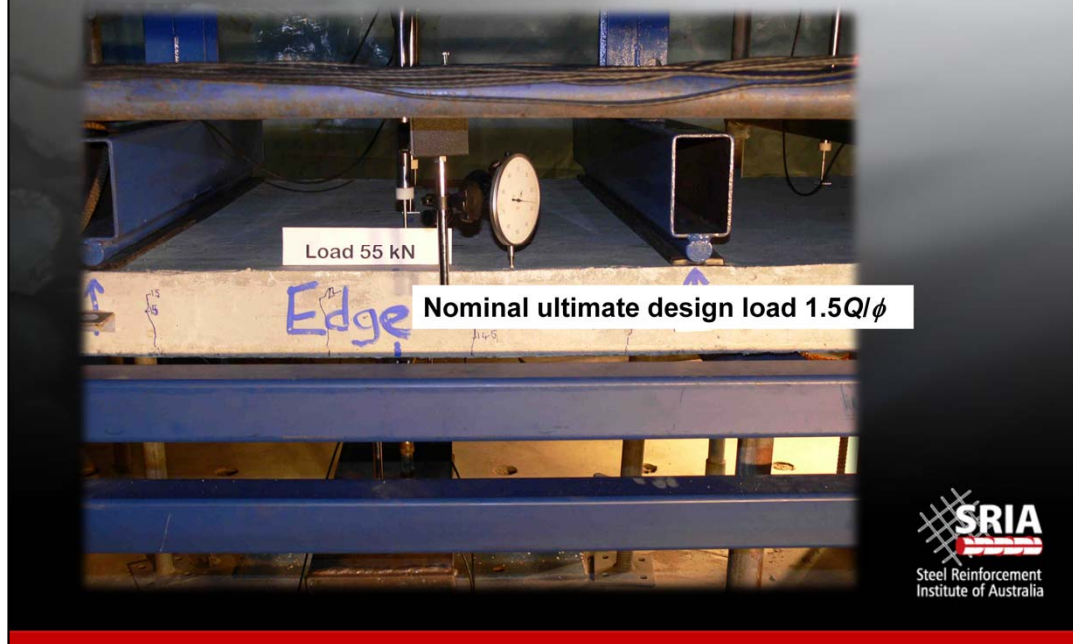


It has been mentioned that the Preliminary Edge-Restraint Test slab supported a maximum applied load of 116 kN before the mid-span bars necked and subsequently fractured.

The photograph shows the condition of a restrained end-support region at the nominal ultimate design load of 1.5 times the design live load, Q , divided by the strength reduction factor, ϕ , equal to 0.64.

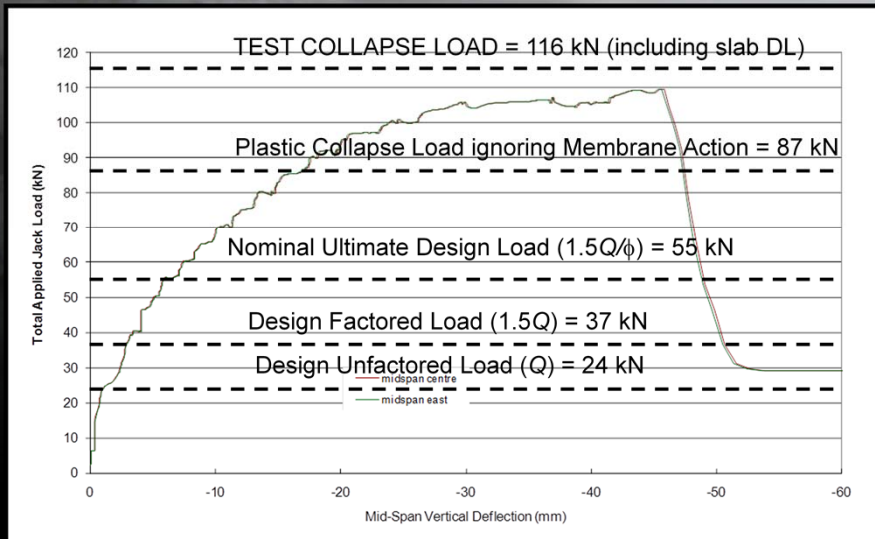
It is very clear from the photograph that the region was only lightly cracked, and otherwise in perfect condition despite the slab being loaded well above the design ultimate load calculated using AS 3600–2009 based on conservative elastic analysis.

Preliminary Edge-Restraint Test



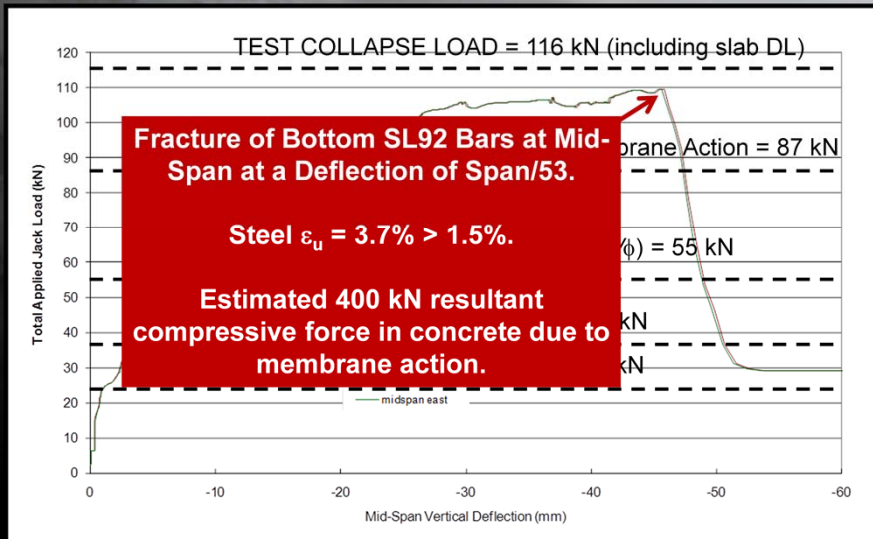
The positive moment region was equally only finely cracked and in excellent condition.

Preliminary Edge-Restraint Test



The load-deflection curve for the test is revealed here, and it shows that the mid-span deflection of the slab at 55 kN applied load was only about 6 mm, or span/400, implying that it could have still been serviceable depending on the specific performance requirements.

Preliminary Edge-Restraint Test



Fracture of the bottom SL92 bars occurred at a mid-span deflection of span/53.

The average uniform strain of these bars was 3.7%, well above the minimum code requirement, but nevertheless, representative of Ductility Class L mesh.

When the positive hinge failed at mid-span, the 400 kN compressive force in the slab would have completely dissipated, and therefore it's not surprising that the load dropped off suddenly, reverting to two cantilevers under essentially flexural action. Up until this stage, the slab performed entirely satisfactorily, and the design to AS 3600 was clearly very conservative.

SSOW Test Series

- Restrained Slab (SSOW-ST1):
 - same end restraint detail as Edge-Restraint Test slab
 - 4-line loads to simulate udl
 - SL102 bottom ($\varepsilon_u=2.9\%$) , SL92 top ($\varepsilon_u=2.6\%$)
 - same failure mode: steel fracture at mid-span, followed by cantilever top steel, and significant compressive membrane action, with single positive-moment hinge



The first of the SSOW slabs (SSOW-ST1) had the same end restraint detail as the Edge-Restraint Test slab.

However, in this test uniformly-distributed loading conditions were simulated.

The top and bottom meshes both had average uniform strains of less than 3%.

The same failure mode was exhibited as for the Edge-Restraint Test slab, and the behaviour was effectively identical.

SSOW Test Series



Fractured Bottom SL92 Bars

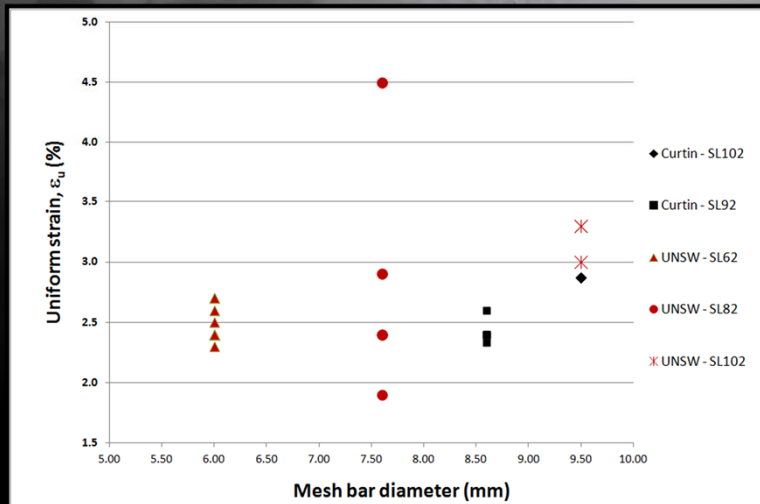


This shows the condition of the slab after the main bars of the bottom mesh had fractured.

Notice the additional tubular steel beam under the slab, tying together adjacent sides of the ring beam and balancing the high resultant compressive force that developed in the slab before the bars broke.

SSOW Test Series

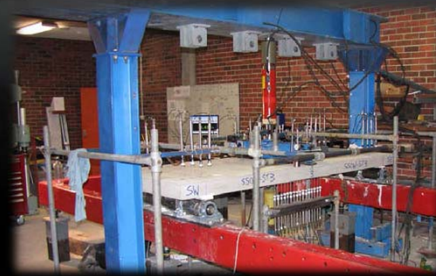
- Class L Mesh Ductility – Uniform Strain



Returning to some of the Australian Research performed prior to conducting the SRIA tests, this graph of uniform strain plotted against mesh bar diameter shows that the meshes used in SRIA's Curtin University slab tests had similar average uniform strains to those used in the UNSW slab tests.

SSOW Test Series

- Loading Pattern (Slabs SSOW-ST2 & ST3):
 - simply-supported
 - identical bottom steel (SL92)
 - 4-line loads to simulate udl vs 1-line load

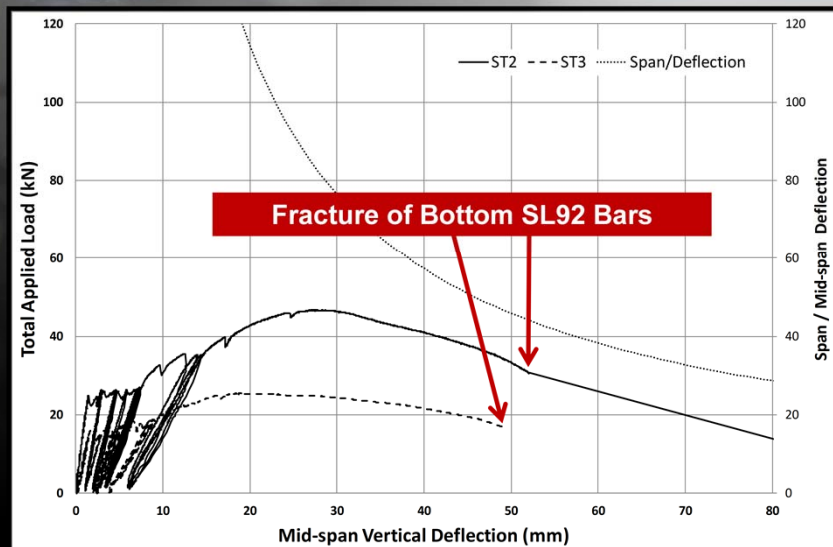


All of the rest of the SSOW slabs were tested in the simply-supported condition.

The two slabs SSOW-ST2 and ST3, seen under test in the two photographs, were nominally identical with SL92 bottom mesh that had very similar average tensile properties.

The primary difference between the two tests was the way the slabs were loaded, either with 4 line loads or with one at mid-span.

SSOW Test Series

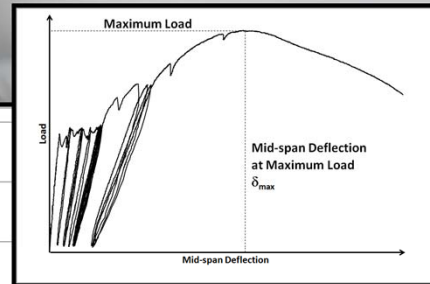
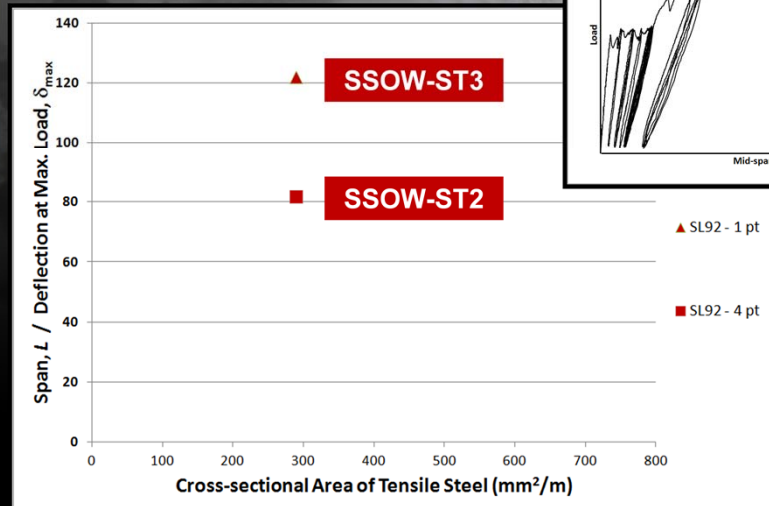


These are the load-deflection curves for the slabs ST2 (4 line loads) and ST3 (1 line load, shown dashed).

Although the bottom main bars fractured in the two tests at similar mid-span vertical deflections of about 50 mm or span/46, looking at the curves carefully it can be seen that the slab loaded only in the middle reached its peak load at a much smaller mid-span deflection.

SSOW Test Series

- Loading Pattern:



This is expected because although the maximum bending moment reached in each test would have been almost identical, the uniformly-loaded slab SSOW-ST2 which reached its maximum at span/80 had a much more rounded bending moment diagram. Therefore there were more flexural cracks, and correspondingly more deflection.

It follows that the loading arrangement can significantly affect the maximum deflection at peak load, although this is not a design criterion in AS 3600, or indeed in the Building Code of Australia.

SSOW Test Series

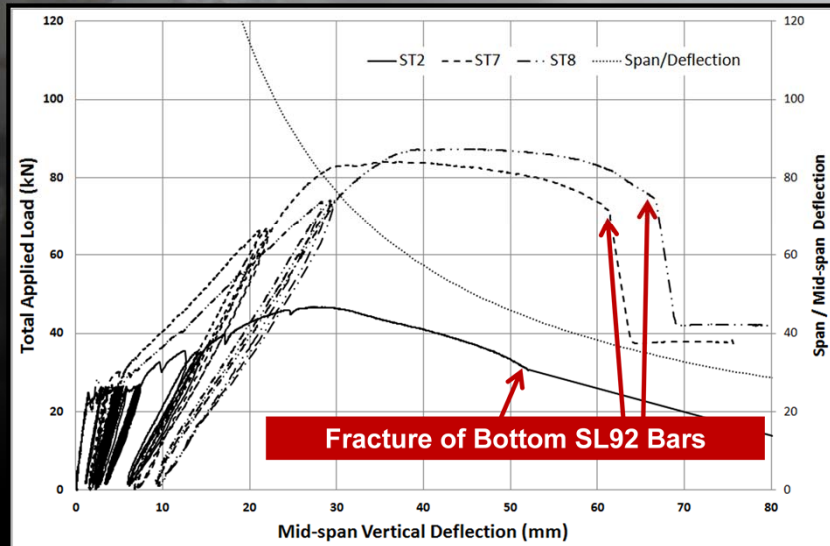
- Mixing Class L Mesh & Class N Bars:
 - all simply-supported & 4-line loads (udl)
 - 3 SL92 Slabs (SSOW-ST2, ST7 & ST8)
 - SL92 only
 - SL92 + N12@500 (under transverse bars)
 - SL92 + N12@333 (over transverse bars)
 - 3 SL102 Slabs (SSOW-ST4, ST5 & ST6)
 - SL102 only
 - SL102 + N12@500 (under)
 - SL102 + N12@333 (over)



Six of the SSOW slabs were used to examine the effects of mixing different-sized Class L meshes with different amounts of Class N bar and at slightly different depths.

As shown previously, all of the slabs' critical sections were under-reinforced, and also, all three slabs were effectively uniformly loaded.

SSOW Test Series

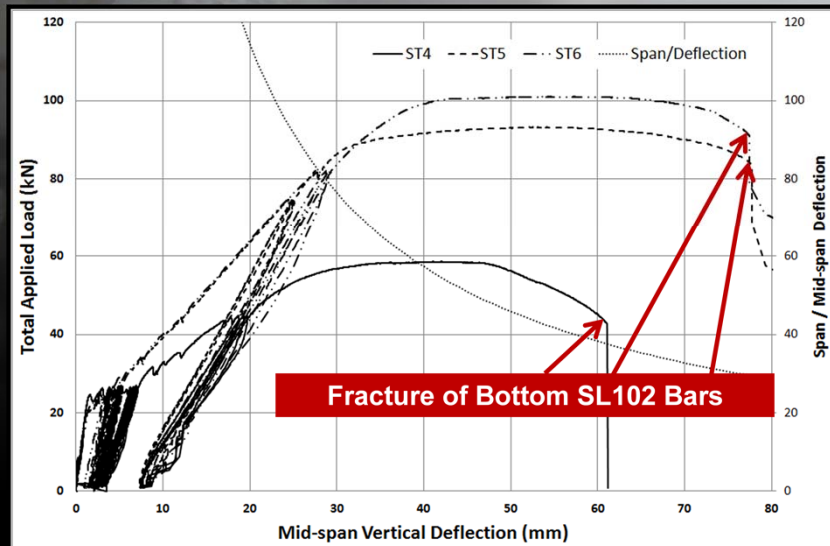


Here are the three load-deflection curves for the slabs with SL92 bottom mesh.

The bottom solid curve is for the slab which only had mesh, and the successively higher curves are with 2 and 3 N bars added per metre width, respectively.

As predicted, the main mesh bars eventually fractured in each slab, in each case at a much larger mid-span deflection than that corresponding to peak load.

SSOW Test Series



Similarly, these are the three load-deflection curves for the slabs with SL102 bottom mesh.

Again, the bottom solid curve is for the slab which only had mesh, and the successively higher curves are with 2 and 3 Class N bars added per metre width, respectively.

The main bars eventually fractured again at much larger mid-span deflections than those corresponding to peak load.

SSOW Test Series

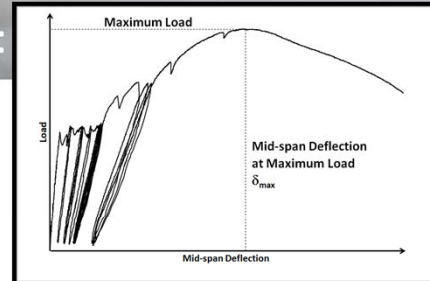
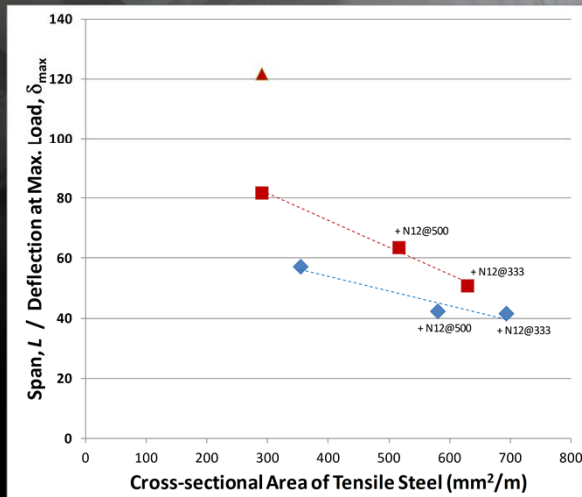


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This photograph shows where a main mesh bar has necked and fractured, while the N12 bar nearby would have yielded but has not fractured. However, had the test been continued and the deflection progressively increased, the N12 bars could have also been broken.

SSOW Test Series

- 7 Unrestrained Slabs:



- ▲ SL92 - 1 pt
- SL92 - 4 pt
- ◆ SL102 - 4 pt



Looking at the results of all 7 unrestrained SSOW slabs, their mid-span deflection at maximum load can be compared.

As before, the vertical axis is the span divided by the deflection at maximum load, and the horizontal axis is the total cross-sectional area of the bottom tensile steel, comprising either mesh alone, or mesh with N12 bars tied above or below it.

The top data point is for the SL92 slab acted on by a mid-span line load, which deflected the least at maximum load.

It can be inferred from the other two groups of three data points for each mesh size, that steel area could have influenced the deflection at maximum load.

DSOW Test Series

- Restrained slabs (DSOW-ST1 & ST2):
 - both ends restrained
 - 5 mm (L/460) initial centre-support uplift (DSOW-ST1 only)
 - 4-line loads per span to simulate udl
 - SL102 top ($\epsilon_u=3.4\%$) , SL92 bottom ($\epsilon_u=3.7\%$)
 - negative top steel fractured first over centre support, then positive bottom steel
 - max. load/span effectively identical in both tests, and also to SSOW-ST1



Regarding the DSOW Test Series, two of the slabs (DSOW-ST1 and ST2) had both of their ends restrained. The first of these slabs was subjected to the initial 5 mm uplift, but otherwise the tests and the slabs were identical to each other.

The average uniform strains of the main bars of the SL102 and SL92 meshes were similar.

Despite the large support settlement, which based on elastic theory could have induced peak bending moments in excess of both the positive and negative design ultimate moment capacities, both slabs failed the same way, with the top steel bars over the centre support breaking first, followed subsequently by the bottom steel under an inner loading point. Importantly, the maximum loads reached in the two tests were effectively identical.

DSOW Test Series

- Unrestrained slabs (DSOW-ST3 & ST4):
 - both ends pinned
 - 5 mm (L/460) initial centre-support uplift (DSOW-ST4 only)
 - 4-line loads per span to simulate udl
 - SL102 top ($\epsilon_u=3.4\%$) , SL92 bottom ($\epsilon_u=3.7\%$)
 - negative steel fractured first at centre support of DSOW-ST4, but not ST3
 - max. load per span effectively identical in both tests



The other two DSOW slabs (ST3 and ST4) had both of their ends unrestrained. The latter of these slabs was subjected to the initial 5 mm uplift, but otherwise the tests and the slabs were identical to each other.

The SL102 and SL92 meshes were very similar to the other DSOW slabs.

The slab DSOW-ST4 subjected to support settlement again failed when the top steel bars over the centre support broke, but for ST3 the bottom steel broke first under one of the inner loading point near an end. Nevertheless, the maximum loads reached in the two tests were effectively identical.

In 2008 the UNSW tested five double-span slabs for the effects of support-settlement with mesh of similar ductility to that in the SRIA tests, and they concluded that *“The imposed support settlements did not affect the strength of the slabs and the reinforcement was able to accommodate the settlements without compromising the strength.”*

DSOW Test Series

- DSOW-ST4 approaching maximum load:

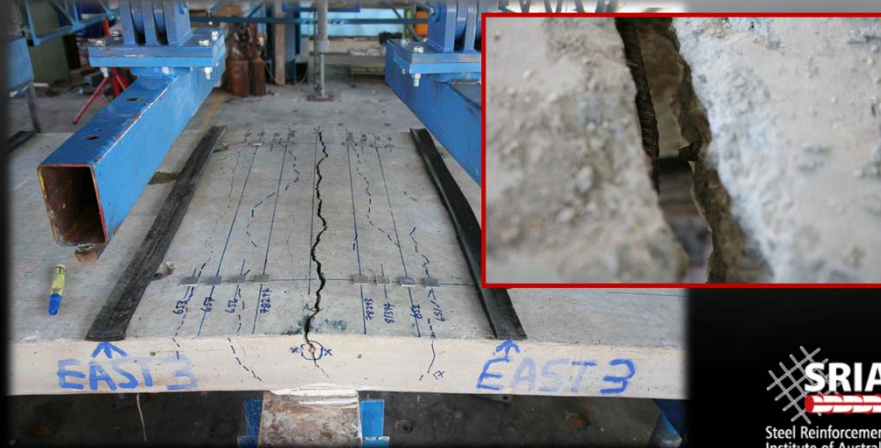


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This photograph shows the deflected shape of the slab with the unrestrained ends approaching maximum load before the mesh fractured over the central support.

DSOW Test Series

- DSOW-ST4 after failure:
condition of negative moment region

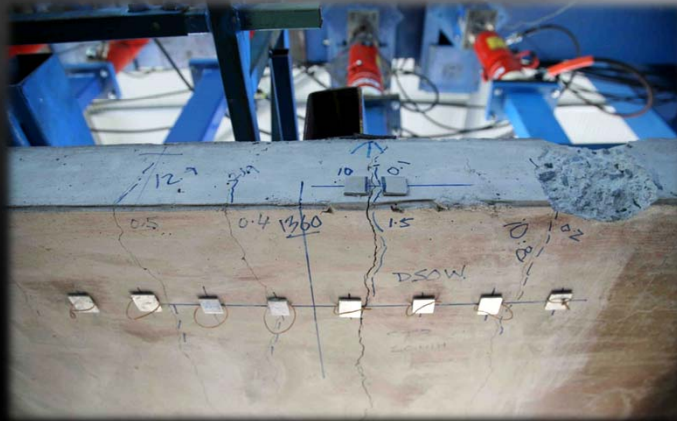


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The major crack over the central support can be seen here, and the small inset photograph is a close-up of the fractured main mesh bars.

DSOW Test Series

- DSOW-ST4 approaching maximum load: condition of positive moment regions



This photograph shows the condition of the critical positive moment region while approaching maximum load, and it's clear that the major flexural crack was much narrower here.

DSOW Test Series

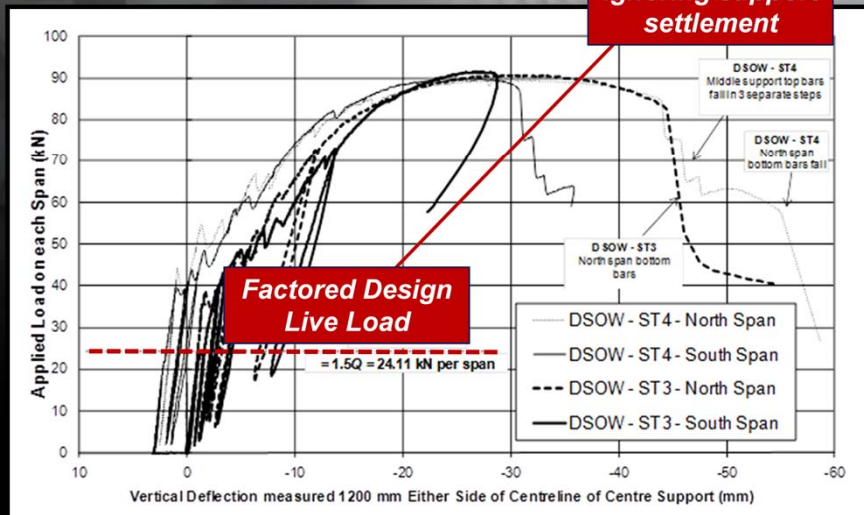
- DSOW-ST3 & ST4: bars fractured in positive moment region under 2nd inner line load



This shows how the positive moment regions of both DSOW-ST3 and ST4 both failed with bar fracture.

DSOW Test Series

- DSOW-ST3 & ST4:



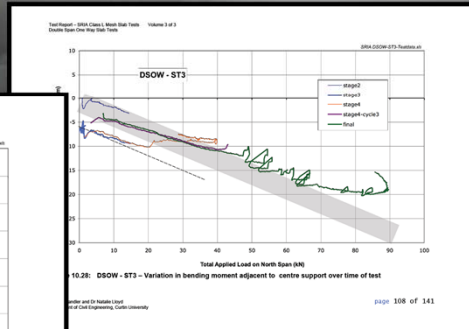
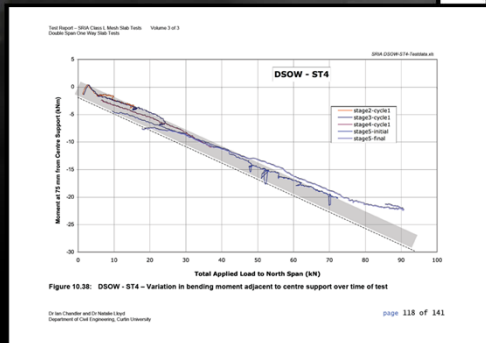
The load-deflection curves for both of these slabs are shown together here.

It can be seen that they reached almost identical peak loads before bar necking and subsequent fracture precipitated the collapse mechanisms just described.

The dashed horizontal line shows the factored design live load of $1.5Q$ based on elastic design to AS 3600–2009, ignoring the effects of support settlement in the case of DSOW-ST4. The conservativeness of the design is apparent, as is the apparent ability of DSOW-ST4 to accommodate moment redistribution due to the initial support movement.

DSOW Test Series

- DSOW-ST3 & ST4: maximum negative bending moments calculated from statics



By measuring the central reaction and of course the applied loads, with the slab ends on rollers it was possible to calculate the equilibrium state of both of these slabs at all stages of loading.

These graphs are taken from Volume 3 of the Curtin Test Report, and show the development of negative bending moment at the centre support for the entire test for slabs DSOW-ST3 and ST4 with unrestrained ends.

DSOW Test Series

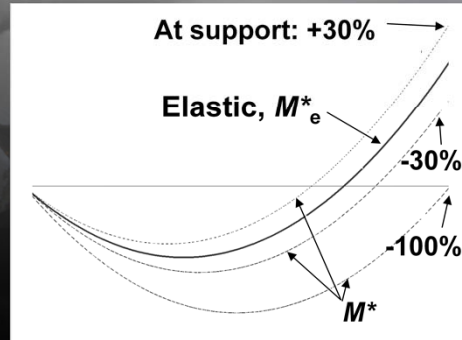
- For design of a cross-section, the amount of moment redistribution:

$$\beta = -100\left(1 - \frac{M^*}{M_e^*}\right)$$

where:

M^* = the design bending moment, and

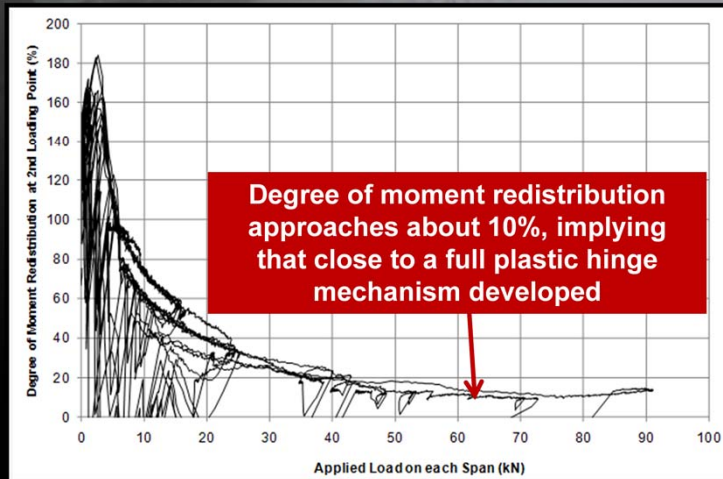
M_e^* = the elastically-determined design bending moment ignoring moment redistribution



Knowing the bending moment at any cross-section at every stage of a test permits the amount of moment redistribution to be calculated using the formula shown here, which is how it is defined in AS 3600.

DSOW Test Series

- DSOW-ST3: Redistribution at positive hinge



For example, this shows the the degree of moment redistribution that occurred at the positive hinge of slab DSOW-ST3, which reached a peak of 180 percent early in the test, which reduced to about 10% while approaching peak load, implying that close to a full plastic hinge mechanism must have developed, because the steel areas in the peak positive and negative moment regions were calculated based on elastic analysis. The final areas did not both agree exactly, due to steps in the mesh sizes.

TW Test Series

- Stage A - Proof Test to AS 3600–2009:

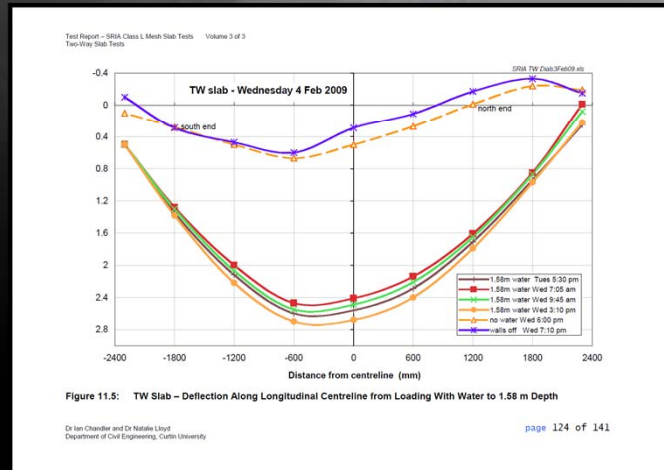


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This shows 1.6 metres of water applied to the two-way slab during the final stage of the strength proof test to AS 3600–2009.

TW Test Series

- Stage A - Proof Test to AS 3600–2009:



This figure from Volume 3 of the Curtin Test Report shows that the maximum vertical deflection of the slab was less than 3 mm at the end of the 24 hours.

TW Test Series

- Stage A - Proof Test to AS 3600–2009:



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Finally the walls and tank liner were removed to expose the top surface of the slab. Careful examination did not reveal any surface cracks on the slab top face or soffit. It was concluded that the slab was uncracked, despite having supported its factored design ultimate load determined using the design bending moments from Clause 6.10 of AS 3600–2009.

TW Test Series

- Stage B – 4-Point Load Testing:



While loading the slab using the four hydraulic jacks, yield-line patterns were marked out on the top and bottom faces of the slab.

TW Test Series

- Stage B – 4-Point Load Testing:



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At peak load the noise from bars breaking was suddenly heard, and a shear punch-through failure appeared to have occurred under two of the loading points.

TW Test Series

- Stage B – 4-Point Load Testing:



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This shows the region of the punch-through, which encapsulates the peak positive moment region under two of the loading points.

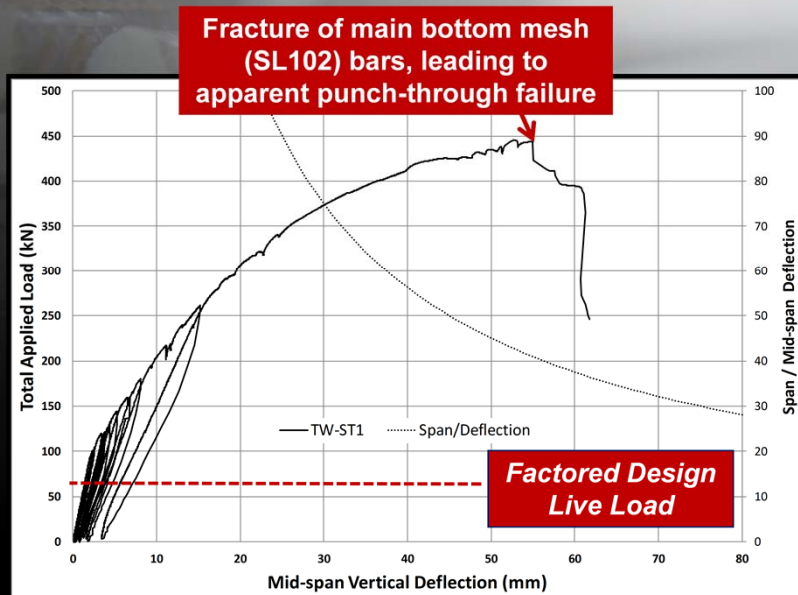
TW Test Series

- Stage B – 4-Point Load Testing:



Underneath the slab some of the mesh bars had broken, and it is apparent that bar fracture triggered the subsequent, secondary punch-through failure.

TW Test Series



This shows the load-deflection curve for the whole of Stage B when the hydraulic jacks were used rather than water.

As is clearly evident, the peak load reached in the test was vastly greater than the factored design live load determined using elastic analysis in accordance with AS 3600–2009.

Slab Geometries

- SSOW, DSOW and TW Test Series:

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Table 7.2: Summary of Test Results for Concrete Slab Depths

Series	Slab ID	Mass (kg)	ρ Concrete Density (kg/m ³)	b (mm)	Overall Slab Length (mm)	Discovered (mm)	Discovered (mm)	Sr of Discovered	N. Number of Measurements
Single-Span One-Way	Edge Restraint Test	No data	2350	1000	2700	No data			
	SSOW-Trial	No data	2350			No data			
	SSOW-ST1	753 (winter test plate)	2350			No data			
	SSOW-ST2	690	2350			109	112	1	11
	SSOW-ST3	690	2350			109	112	2	9
	SSOW-ST4	705	2350			111	113	1	11
	SSOW-ST5	690	2350			109	112	1	11
	SSOW-ST6	710	2350			112	112	0.5	3
	SSOW-ST7	700	2350			110	112	2	11
	SSOW-ST8	710	2350			112	114	1	12
	AVERAGE ST2 to ST8	699±11	2350			110±2	112	±2	87
Double-Span One-Way	DSOW-ST1	No data	2350	1000	2700	No data	No data - slab not accessible		
	DSOW-ST2		2350				112	1	5
	DSOW-ST3		2350				113	1	5
	DSOW-ST4		2350				No data - slab not accessible		
	AVERAGE						112	1	10
Two-Way	TW-ST1	No data	2365	2700	5400		114	3	15
All	AVERAGE						112		

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Detailed information about the slab geometries is contained in Volume 1 of the Curtin Test Report.

For example, actual overall slab depth measurements were recorded.

Slab Geometries

- SSOW, DSOW and TW Test Series:

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Table 7.3: Summary of Reinforcement Cover – As Cast Information and Post Mortem Information

Series	Calculated Cover, c – Bottom Reinforcement (Positive Bending) (mm) from Table 4.1	Measured Cover, c – Bottom Reinforcement (Positive Bending) (mm) Post Mortem	N, Number of Measurements	Average $d_{measured}$ from Table 4.1 (mm)	Calculated Cover, c – Top Reinforcement (Negative Bending) (mm)	Measured Post Mortem Cover, c – Top Reinforcement (Negative Bending) (mm)	N, Number of Measurements
SSOW ST1				89±0.5	21±0.5 ⁽¹⁾	No data	0
SSOW ST1-ST8	21±1	23±1	34				
DSOW	21±2	20±1	10	92±2	20±2 ⁽²⁾	20±2	10
TW	20±1	19±2	15	88±2	26±2 ⁽²⁾	25±3	6
All	21±1	21±2	59	90±2	22±2 ⁽²⁾	19±2	16

Notes

(1) Calculated using the average slab depth as determined by weighing and measuring the SSOW slabs and concrete density

(2) Calculated using the average slab depth as determined from the post mortem depth measurements of the slabs

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Actual top and bottom concrete covers were also measured.

Material Properties

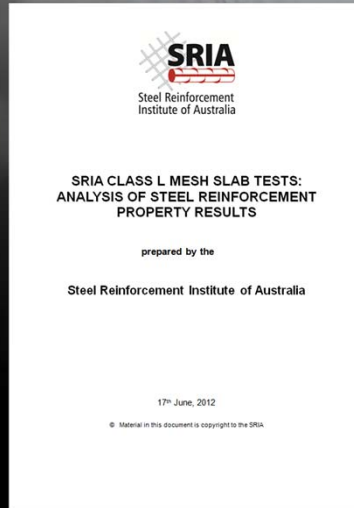
- Concrete:
 - normal density, typically 2360 kg/m³
 - nominal 25 MPa strength grade
 - mean compressive cylinder strengths:
 - SSOW: 35.5 MPa (88-102 days old)
 - DSOW: 42.0 MPa (112-132 days old)
 - TW: 33.0 MPa (44-49 days old)
 - tensile & modulus of elasticity values also available



This slide summarises some of the concrete property data.

Material Properties

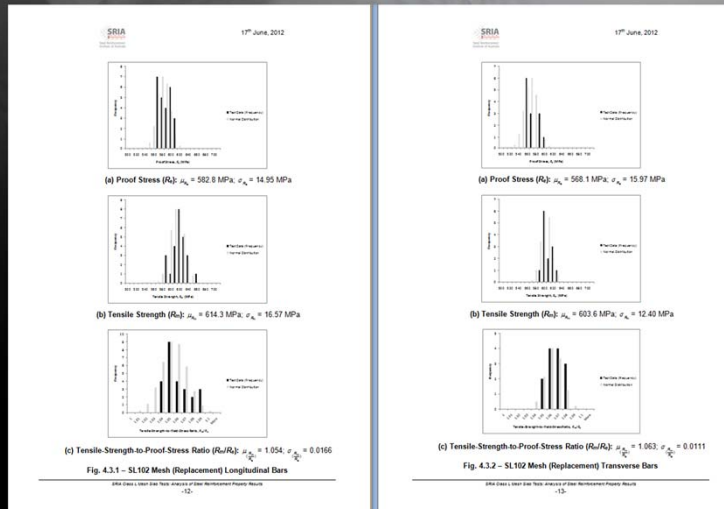
- Reinforcing steels (Classes L & N)



Detailed information about the reinforcing steels is available in Volume 1 of the Curtin Test Report, and also from this supplementary SRIA report.

Material Properties

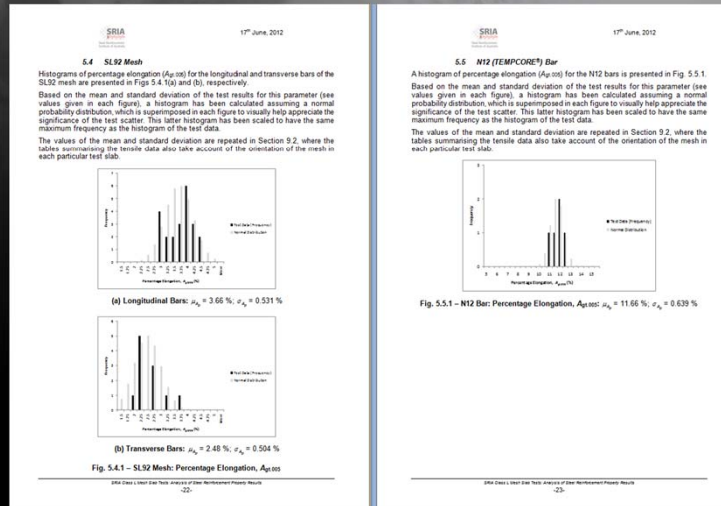
- e.g. SL102 strength data (longit & transv):



These histograms come from the SRIA report, and show the variability of the tensile strength results for both the longitudinal and transverse bars of the SL102 mesh, and not just mean values.

Material Properties

- e.g. SL92 and N12 uniform strain data:



Similarly, these histograms show the variability of the uniform strains for the SL92 and N12 bars.

Conclusions to Part 1B

- Slab Test Observations & Results
 - Preliminary Edge-Restraint Test
 - SSOW Test Series
 - DSOW Test Series
 - TW Test Series
- Slab Geometries
- Material Properties



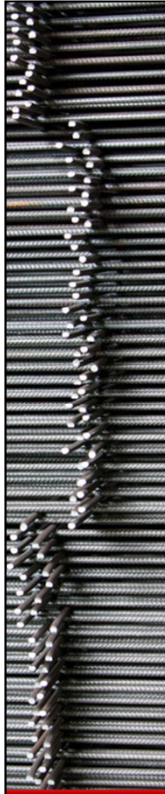
In conclusion:

The Preliminary Edge-Restraint Test confirmed that the restrained end or edge detail was satisfactory, and that compressive membrane action could develop.

Bar fracture ultimately occurred in every one of the slabs of the SSOW, DSOW and TW Test Series.

It has been shown that some of the maximum loads reached were much greater than the corresponding design ultimate load. The two-way slab proof test also showed how very conservative AS 3600–2009 can be.

Detailed information has been recorded about the slab geometries and material properties to allow in-depth analyses of the test results to be performed.



Question Time

SRIA's Class L Mesh Elevated Slab Tests

Scott Munter & Mark Patrick

Part 1B – Observations and Results

